

Production Order Processing Tables
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 initisc

Production Order Processing Table

Description - one row for control information established at setup

Column	Description
init_key_is char(1) not null	Always '1'
inv_noinv_sup_is char(1) not null	Not in use
dflt_order_type_is char(2) not null	Default Production Order Type. Used for new orders
dflt_comp_type_is char(1) not null	Not in use
order_hst_sup_is char(1) not null	Order History activated, Y or N
wip_account_is char(12) not null	Default Work in Process General Ledger account
auto_order_num_is char(1)	Y or N. Auto-assign next production order number
next_order_num_is integer	Next order number (if auto-assigned)
default_cost_is char(1)	Not in use
reason_rqd_is char(1)	Y or N. Reason code required for scrap transactions
next_gl_trx_seq_is integer	Next General Ledger transaction sequence number
dflt_dept_is char(3)	Default General Ledger dept for Wip account postings
inventory_acct_is char(12)	Not in use
wip_matl_acct_is char(12)	Default General Ledger account for material added to WIP. Only used when a valid account is not set up in acctcd table.
wip_labor_acct_is char(12)	Default General Ledger account for labor cost added to WIP. Only used when a valid account is not set up in acctcd table.
wip_ovh_acct_is char(12)	Default General Ledger Account for overhead cost added to WIP. Only used when a valid account is not set up in acctcd table.
wip_outs_acct_is char(12)	Default General Ledger Account for outside process cost added to WIP.
wip_scrap_acct_is char(12)	Default General Ledger account for end item scrapped from WIP. Only used when a valid account is not set up in acctcd table.
wip_rec_acct_is char(12)	Default General Ledge Account for end item received from WIP. Only used when a valid account is not set up in acctcd table.

scrap_exp_acct_is char(12)	Default General Ledger account for end item scrapped to
expense	
auto_pick_type_is smallint	1=restart at 1 for each new order 2=global sequential number
next_pick_is decimal(10,0)	Next global sequential number
pick_sort_seq_is char(1)	I=by item, L=by location
auto_alloc_is char(1)	Not in use
alloc_method_is char(1)	Not in use
setup_done_is char(1)	Y=completed, N=not completed
next_gl_pst_seq_is integer	Next General Ledger posting sequence number
dflt_ic_update_is char(1)	Default method for posting inventory updates Y=update online N=update via separate menu option
dflt_acctcd_is char(13)	Default accounting code. Initially set to DEFAULT

wosumm Production Order Summary Table

Description - one row for each production order entered or generated

Column	Description
order_ws char(7) not null	Order Number
order_lot_ws char(3) not null	Order Release Number - used with order splits
item_ws char(20) not null	End Item Code
whse_ws char(10) not null	End Item Warehouse Code
type_ws char(3)	Order Type - validated against ordertypesc
status_ws char(1) not null	A=Active, H=Held, C=Closed
hold_code_ws char(3)	Hold Code identifier, if held. Validated against holdsc
start_date_ws date	Date order is to start
orig_due_date_ws date	Order Original Due Date
cur_due_date_ws date	Order Current Due Date
completion_date_ws date	Not in use
close_date_ws date	Date Order Closed
orig_order_qty_ws decimal(10,3)	Original Order Quantity
cur_order_qty_ws decimal(10,3)	Current Order Quantity
qty_remain_ws decimal(10,3)	Quantity Remaining to produce
hours_remain_ws decimal(10,3)	Labor Hours remaining to produce
compl_qty_ws decimal(10,3)	Quantity Completed

scrap_qty_ws decimal(10,3)	Quantity Scrapped
std_hours_ws decimal(10,3)	Hours worked based on standard hours per unit
act_hours_ws decimal(10,3)	Actual hours reported
rwk_hours_ws decimal(10,3)	Actual rework hours reported
std_rec_cost_ws money(11,4)	Not in use
act_psc_cost_ws money(11,4)	Not in use
act_rec_cost_ws money(11,4)	Total cost of end item received units
stock_uom_ws char(2)	Stocking unit of measure
desc_ws char(30)	Order Description. Defaults to end item description
sales_order_ws char(20)	Sales Order Number, if related via MTO/MTN order type
sales_line_ws decimal(4,0)	Sales Order Line Number, if related via MTO/MTN order type
add_date_ws date	Date added
change_date_ws date	Date of last change
std_order_qty_ws decimal(10,3)	End item standard order quantity
inv_noinv_ws char(1)	S=Stock Item, N=non-stock item
packet_count_ws smallint	Number of times Production Packet has been printed
job_ws char(10)	Free-form Job identifier
project_ws char(10)	Free-form Project identifier
std_hrs_tot_ws decimal(10,5)	Not in use
act_hrs_tot_ws decimal(10,5)	Not in use
split_order_lot_ws char(3)	Not in use
cur_per_active_ws char(1)	Not in use
priority_ws char(4)	Management Priority (1-9)
mrp_qty_ws decimal(10,3)	Work quantity used by MRP generation
critical_ratio_ws decimal(10,5)	Order Critical Ratio
reschedule_flag_ws char(1)	Y=reschedule needed, N=not needed
calc_start_date_ws date	Production Scheduling - Scheduled Start Date
calc_compl_date_ws date	Production Scheduling - Scheduled Completion Date
comp_issue_sts_ws smallint	Component Issue Status: 0 = Not issued 1 = Partially issued 2 = All components issued
labor_rept_sts_ws smallint	Labor Reporting status: 0 = No labor reported 1 = Partially reported 2 = All labor reported
var_post_sts_ws smallint	Order Variance Posting Status 0 = No variances posted 1 = Vaiances posted

acctcd_ws char(13)	General Ledger Accounting Code
department_ws char(3)	General Ledger Department
revision_level_ws char(10)	Engineering Revision Level
user1_ws char(10)	User-Defined Field
user2_ws char(10)	User-Defined Field
user3_ws char(10)	User-Defined Field
bill_ws char(5)	Bill of Material Code
routing_ws char(5)	Standard Routing Code
alloc_sts_ws char(1)	Components Allocated (Y=Yes, N=No)
bom_effective_ws date	Bill of Material Effective Date
configurable_ws char(1)	End Item Configured (Y=Yes, N=No)
select_number_ws decimal(9,0)	Configuration Select Number
prod_line_ws char(5)	Production Line identifier
release_sts_ws char(1)	Not in use
pick_count_ws smallint	Number of times Production Pick List has been printed
responsible_ws char(10)	Responsible Party. Validated against responsible
total_price_ws decimal(11,3)	Total Price, for MTO/MTN order types
margin_pct_ws decimal(5,2)	Margin Percent
ext_desc_ws varchar(255)	Extended Description. Defaults to end item extended description
contact_name char(20)	Customer contact name, for MTO/MTN order types
contact_phone char(20)	Customer contact phone, for MTO/MTN order types

wocomp Production Order Components Table

Description - one row for each component on a production order

Column	Description
order_wm char(7) not null	Order Number
order_lot_wm char(3) not null	Order Release Number
comp_sequence_wm char(10)	Component Sequence Number
component_item_wm char(20)	Component Item Code
whse_wm char(10)	Component Warehouse Code
desc1_wm char(30)	Component Item Description - Line 1
desc2_wm char(30)	Component Item Description - Line 2
op_where_used_wm char(4)	Labor Routing Step where-used (see worout)
op_consumed_wm char(4)	Not in use
total_qty_rqd_wm decimal(10,3)	Total Quantity required to produce end item order qty

status_wm char(1)	A=Active, C=Complete
date_required_wm date	Date Required
iss_qty_wm decimal(10,3)	Quantity Issued
scrp_qty_wm decimal(10,3)	Quantity Scrapped
add_date_wm date	Date Added
change_date_wm date	Date of Last Change
qty_per_unit_wm decimal(14,7)	Quantity required to product one unit of end item
inv_noinv_wm char(1)	S=Stock, N=Non-stock
consumed_qty_wm decimal(10,3)	Not in use
issue_type_wm char(1)	Not in use
ofst_from_strt_wm smallint	Number of days after order start that component is needed
revision_level_wm char(10)	Engineering revision level
entry_source_wm char(1)	Not in use
packet_print_wm char(1)	Print on Production Packet (Y or N)
issue_method_wm char(1)	Component Issue Method: C=Issue via Component Issue function P=Issue via Production Receipt function O=Issue via Component Issue at Operation function N=Do not issue
user1_wm char(10)	User-Defined Field
user2_wm char(10)	User-Defined Field
user3_wm char(10)	User-Defined Field
user4_wm char(10)	User-Defined Field
user5_wm char(10)	User-Defined Field
phantom_wm char(1)	Phantom Item (1=Phantom, 0=not phantom)
option_wm char(10)	Configuration Option
pick_list_qty_wm decimal(10,3)	Quantity on open pick lists
allocated_qty_wm decimal(10,3)	Not in use
shrinkage_wm decimal(5,2)	Shrinkage percent
ext_desc_wm varchar(255)	Extended Description
unit_price_wm decimal(11,3)	Unit Price, for MTO/MTN order types
include_price_wm char(1)	Include Price in end item Total Price (Y or N)
nonstk_cost_wm decimal(11,4)	Non-stock item unit cost
ack_print_wm char(1)	Print Component Item on Sales Order Acknowledgement (Y or N)
quo_print_wm char(1)	Print Component Item on Sales Quote (Y or N)
inv_print_wm char(1)	Print Component Item on Sales Invoice (y or N)
po_no_wm integer	Associated Purchase Order, if ordered direct
po_line_wm smallint	Associated Purchase Order Line, if ordered direct
taxable_wm char(1)	In component at price to calculate tax of end item, for

MTO/MTN order type

worout Production Order Routing Table

Description - one row for each labor routing step on a production order

Column	Description
order_wr char(7)	Order Number
order_lot_wr char(3)	Order Release Number
routing_seq_wr char(4)	Routing Step Identifier
lbr_or_mach_hr_wr char(1)	Schedule based on (L=Labor Hours, or M=Machine hours)
operation_wr char(4)	Standard Operation (see operation table)
desc_wr char(80)	Free-form description
workctr_wr char(4)	Work Center
machine_wr char(4)	Machine
tool_item_wr char(15)	Tooling item identifier
queue_time_wr decimal(10,5)	Expected Queue Time
move_time_wr decimal(10,5)	Move Time
sch_start_date_wr date	Production Scheduling Generated - scheduled start date
sch_compl_date_wr date	Production Scheduling Generated - scheduled completion date
activity_date_wr date	Date of Last Activity
std_sethr_wr decimal(14,7)	Standard Setup Hours
std_runhr_unit_wr decimal(14,7)	Standard Run Hours per unit of end item
std_runhr_basis_wr char(1)	P=Pieces per hour, H=Hours per piece
std_machr_unit_wr decimal(14,7)	Standard Machine Hours per unit of end item
std_machr_basis_wr char(1)	P=Pieces per hour, H=Hours per piece
start_quantity_wr decimal(10,3)	Routing Step start quantity
remain_hours_wr decimal(7,2)	Routing Step hours remaining to complete
status_wr char(1)	One of the following values: 0 = Packet not printed 1 = Not started, previous not started 2 = Not Started, previous started 3 = Not started, previous complete 4 = Started 5 = Completed
priority_wr char(1)	Not in use
std_run_hr_wr decimal(14,7)	Standard run labor hours completed

std_mach_hr_wr decimal(14,7)	Standard run machine hours completed
act_run_hr_wr decimal(14,7)	Actual run labor hours reported
act_mach_hr_wr decimal(14,7)	Actual run machine hours reported
act_su_hr_wr decimal(14,7)	Actual setup hours reported
rwk_run_hr_wr decimal(14,7)	Actual rework labor hours reported
rwk_mach_hr_wr decimal(14,7)	Actual rework machine hours reported
rwk_su_hr_wr decimal(14,7)	Actual rework setup hours reported
compl_qty_wr decimal(14,7)	Completed Quantity
discr_qty_wr decimal(14,7)	Not in use
scrp_qty_wr decimal(14,7)	Scrapped Quantity
rwk_qty_wr decimal(14,7)	Rework Quantity
act_su_cost_wr money(11,4)	Actual Setup Cost
rwk_su_cost_wr money(11,4)	Rework Setup Cost
lbr_rate_cur_wr money(11,4)	Labor Rate per Hour
ovh_rate_cur_wr money(11,4)	Overhead Rate per hour
add_date_wr date	Date added
change_date_wr date	Date last changed
set_pct_compl_wr decimal(5,2)	Setup percent complete
run_pct_compl_wr decimal(5,2)	Run percent complete
inside_outside_wr char(1)	I=Inside operation, O=Outside operation
outs_unit_cost_wr money(11,4)	Outside Process cost per unit
outs_order_wr char(7)	Outside Process Purchase Order
outs_line_wr decimal(4,0)	Outside Process Purchase Order Line Item
outs_blkt_rel_wr decimal(4,0)	Not in use
dept_wr char(3)	General Ledger Department
team_wr char(5)	Labor Team
packet_print_wr char(1)	Print on Production Packet (Y or N)
lbr_tran_type_wr char(1)	Labor Transaction Type: L = Entered via Labor Processing O = Entered Operation Complete entry P = backflushed at Prod Receipt (not in use) N = Labor not reported
user1_wr char(10)	User-Defined field
user2_wr char(10)	User-Defined field
user3_wr char(10)	User-Defined field
option_wr char(10)	Configuration Option
job_class_wr char(3)	Job Class. See table jobclass
outside_item_wr char(20)	Outside Process Item Code for service
ext_desc_wr varchar(255)	Extended Description

unit_price_wr decimal(11,3)	Unit Price, for MTO/MTN order types
include_price_wr char(1)	Include Price in Total Price, for MTN/MTO order types
ack_print_wr char(1)	Print on Sales Acknowledgement (Y or N)
quo_print_wr char(1)	Print on Sales Quote (Y or N)
inv_print_wr char(1)	Print on Sales Invoice (Y or N)
taxable_wr char(1)	Include in tax calculations for end item (Y or N)

womiscc Production Order Miscellaneous Charges Table

Description - one row for each Miscellaneous Charge for a Production order

Column	Description
order_wb char(7)	Order Number
order_lot_wb char(3)	Order Release Number
element_wb char(20)	Cost Element (see table costelement)
std_unit_wb decimal(10,3)	Standard Cost Per Unit
act_unit_wb decimal(10,3)	Actual Cost Per Unit
std_cost_wb decimal(11,4)	Total Standard Cost
act_cost_wb decimal(11,4)	Total Actual Cost
trans_basis_wb char(1)	Not in use
status_wb char(1)	Not in use
option_wb char(10)	Configuration Option
ext_desc_wb varchar(255)	Extended Description
unit_price_wb decimal(11,3)	Unit Price, used with MTO/MTN orders
include_price_wb char(1)	Include Price in end item Total Price, for MTO/MTN orders
packet_print_wb char(1)	Print on Production Packet (Y or N)
ack_print_wb char(1)	Print on Sales Acknowledgement (Y or N)
quo_print_wb char(1)	Print on Sales Quote (Y or N)
inv_print_wb char(1)	Print on Sales Invoice (Y or N)
taxable_wb char(1)	Include in tax calculations (Y or N)

woisssumm Production Order Component Issue - Summary Record

Description - one row each time a Component Issue transaction is entered for an order. Each issue transaction is assigned a sequential issue number. All of the component items issued in the transaction are assigned the same issue number (see also woisscomp, woissloc)

Column	Description
order_wi char(7)	Order Number
order_lot_wi char(3)	Order Release Number
iss_number_wi decimal(7,0)	Issue Number
issue_type_wi char(1)	C=via Component Issue P=via Production Receipt R=via Component Issue by Routing
pick_number_wi decimal(7,0)	If issued by Pick List, the associated pick number
whse_wi char(10)	Warehouse
comments_wi char(30)	Free-form comments
iss_date_wi date	User-Entered transaction date
iss_status_wi char(1)	C=complete
add_date_wi date	Date row added
change_date_wi date	Date of last change
session_wi integer	Session Number (see invsession)
rec_number_wi decimal(7,0)	If issue_type_wi = P, associated Production Receipt Number
ic_update_wi char(1)	Online update. Y=Yes, N=No
gl_doc_number_wi integer	General Ledger posting document number
routing_seq_wi char(4)	If issue_type_wi=R, the labor routing sequence number

woisscomp Production Order Component Issue - Component Detail

Description - one row for each component issued in a Component Issue Transaction. Components can be

issued via Component Issue (sc/sc203), Component Issue by Routing (sc/sc202), or Production Receipt (sc/sc204), depending on the setting in

wocomp.issue_method_wm.

Column	Description
order_wj char(7)	Order Number
order_lot_wj char(3)	Order Release Number
iss_number_wj decimal(7,0)	Issue Number
comp_sequence_wj char(10)	Component Sequence Number
component_item_wj char(20)	Component Item Code
whse_wj char(10)	Warehouse issued from

exp_iss_qty_wj decimal(10,3)	Expected Issue Quantity
iss_qty_wj decimal(10,3)	Issued Quantity
iss_qty_tmp_wj decimal(10,3)	Issue Work Quantity - Used temporarily in the Issue program
comments_wj char(30)	User-defined free form comments
date_iss_wj date	Date of Issue transaction
time_iss_wj datetime hour to second	Time of Issue transaction
revision_level_wj char(5)	Engineering Revision level of issued component
iss_status_wj char(1)	"A" = more to be issued, "C" = issued complete
unit_cost_wj money(11,4)	Unit cost of issued item - if not serialized or lot-controlled
ic_update_wj char(1)	N - Update Later, Y - Update immediately

woissloc Production Order Component Issue - Component Lot/Location/Serial Number Detail

Description - one row for each component issued in a Component Issue Transaction, where a bin location, lot number, or serial number is recorded. Component items which are controlled by lot number or serial number, or in warehouses which are location-controlled, must have entries in this table, and the sum of issue quantities will match the woisscomp.iss_qty_wj value.

Column	Description
order_wk char(7)	Order Number
order_lot_wk char(3),A	Order Release Number
iss_number_wk decimal(7,0)	Issue Number
comp_sequence_wk char(10)	Component Sequence Number
component_item_wk char(20)	Component Item Code
whse_wk char(10)	Warehouse Code
location_wk char(15)	Bin Location
batch_lot_wk char(20)	Batch or Lot
serial_number_wk char(20)	Serial Number
expire_date_wk date	Lot expiration date
onhand_balance_wk decimal(10,3)	On Hand at time of issue
allocate_qty_wk decimal(10,3)	Not used
iss_qty_wk decimal(10,3)	Issued Quantity
iss_qty_tmp_wk decimal(10,3)	Issued Quantity - Used temporarily in Issue program

date_iss_wk date	Date of Issue transaction
time_iss_wk datetime hour to second	Time of Issue transaction
unit_cost_wk money(11,4)	Unit Cost for lot or serial number used
serld_seq_wk integer	stiserld.seq_no reference
parent_serial_no char(20)	Parent Item serial number
parent_lot_no char(20)	Parent Item lot number

worecsumm Production Order Production Receipt - Parent Item Received Summary

Description - one row for each Production Receipt transaction. Each receipt is assigned the next sequential receipt number, in worecsumm.rec_number_we. Each worecsumm may also have an associated row in woisssumm, if any components are also issued at the same time (backflushing). Components that would be issued would have wocomp.issue_method_wm="P".

Column	Description
order_we char(7)	Order Number
order_lot_we char(3)	Order Release Number
rec_number_we decimal(7,0)	Receipt Number
item_we char(20)	Parent Item Code
whse_we char(10)	Parent Warehouse Code
exp_rec_qty_we decimal(10,3)	Expected Receipt Quantity
rec_qty_we decimal(10,3)	Received Quantity
rec_qty_tmp_we decimal(10,3)	Received Quantity - used temporarily in the Receipt programs
revision_level_we char(5)	Parent Item Revision Level
comment_we char(30)	User-Defined free form comment
rec_status_we char(1)	Receipt status: A=more to be received, C=complete
rec_date_we date	User-Entered Date Received
add_date_we date	Date row added
change_date_we date	Date row last changed
unit_cost_we money(11,4)	Parent item received unit cost
gl_doc_number_we integer	GL Posting document number
session_we integer	Session number
iss_number_we decimal(7,0)	Associated issue number in woisssumm
ic_update_we char(1)	N - update later, Y - update immediately

worecloc Production Order Production Receipt - Parent Item Received Lot/Location/Serial
Detail

Description - one row for each Production Receipt transaction, where a bin location, lot number, or serial number is recorded for the parent item received. Parent items which are controlled by lot number or serial number, or in warehouses which are location-controlled, must have entries in this table, and the sum of receipt quantities will match the worecsumm.rec_qty_we value.

Column	Description
order_wf char(7)	Order Number
order_lot_wf char(3)	Order Release Number
rec_number_wf decimal(7,0)	Receipt Number
item_wf char(20)	Parent Item Code
whse_wf char(10)	Parent Warehouse Code
location_wf char(15)	Bin Location
batch_lot_wf char(20)	Batch or Lot Number
serial_number_wf char(20)	Serial Number
expire_date_wf date	Lot Expiration Date
onhand_balance_wf decimal(10,3)	On Hand Balance at time of receipt
allocate_qty_wf decimal(10,3)	Not in use
rec_qty_wf decimal(10,3)	Received Quantity
rec_qty_tmp_wf decimal(10,3)	Received Quantity - used temporarily in the Receipt programs
date_rec_wf date	Date of Receipt
time_rec_wf datetime hour to second	Time of Receipt
serld_seq_wf integer	stiserld.seq_no

woscpsumm Production Order Production Scrap Transaction

Description - one row for each Production Scrap transaction. A scrap transaction can also have one or more related component issues, for component items that should be issued from inventory as part of the parent item that is being scrapped.

Column	Description
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order_wg char(7)	Order Number
order_lot_wg char(3)	Order Release Number
scp_number_wg decimal(7,0)	Scrap Number - sequentially assigned in sc/sc210
item_wg char(20)	Parent Item Code
whse_wg char(10)	Parent Warehouse Code
routing_seq_wg char(4)	Labor Routing Sequence number where scrap occurred
reason_wg char(3)	Scrap Reason Code - see table reason
scp_qty_wg decimal(10,3)	Scrapped Quantity
scp_qty_tmp_wg decimal(10,3)	Scrapped Quantity - used temporarily during scrap entry
revision_level_wg char(5)	Parent Item Engineering Revision Level
comment_wg char(30)	User-defined free format comment
scp_date_wg date	Date Scrapped
add_date_wg date	Date row added
change_date_wg date	Date row last changed
unit_cost_wg money(11,4)	Unit cost of parent item scrapped
gl_doc_number_wg integer	GL Document Number
session_wg integer	Session number
iss_number_wg decimal(7,0)	Associated Issue number for entries in woisssumm, woisscomp,
woissloc	
ic_update_wg char(1)	N=Update later, Y=Update immediately

wosummce Production Order Cost Element Summary

Description - one row for each cost element on a production order. Cost elements are defined for stock material issued, non-stock material issued, labor reported, overhead reported, outside process reported, and other user-defined elements. Cost element tables also exist for component materials (wocompce) and labor routing (woroutce).

Column	Description
order_wu char(7)	Order Number
order_lot_wu char(3)	Order Release Number
element_wu char(20)	Cost Element - see table costelement
cost_driver_wu char(2)	Cost Driver - see costelement
std_unit_cost_wu decimal(11,4)	Standard Unit Cost - used when sticntrc.cost_method="S"
std_cost_wu decimal(11,4)	Total Standard Cost - std_unit_cost_wu * wosumm.compl_qty_ws
act_cost_wu decimal(11,4)	Actual reported cost - order level

NOTE: act_cost_wu is the sum of wocompce.act_cost_wl and
 woroutce.act_cost_wn, grouped by cost element
 Actual rework cost reported - order level

rwk_cost_wu decimal(11,4)

wocompce Production Order Component Cost Element Summary

Description - one row for each cost element on a production order component. Cost elements are defined
 for stock material issued and non-stock material issued.

Column	Description
order_wl char(7)	Order Number
order_lot_wl char(3)	Order Release Number
comp_sequence_wl char(10)	Component Sequence
component_item_wl char(20)	Component Item
element_wl char(20)	Cost Element
std_unit_cost_wl decimal(11,4)	Component Standard Unit Cost - used when
sticntrc.cost_method="S"	
std_cost_wl decimal(11,4)	Total Standard Cost - std_unit_cost_wl * wocomp.iss_qty_wm
act_cost_wl decimal(11,4)	Total Actual Cost - wocomp.iss_qty_wm * stilocar.avg_unit_cost
or	wocomp.iss_qty_wm * stiserld.unit (for
serialized items)	

woroutce Production Order Labor/Overhead Cost Element Summary

Description - one row for each cost element on a production order routing step. Cost elements are defined
 for labor, overhead, and outside process.

Column	Description
order_wn char(7)	Order Number
order_lot_wn char(3)	Order Release Number
routing_seq_wn char(4)	Labor Routing Step
element_wn char(20)	Cost Element

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std_unit_cost_wn decimal(11,4) Labor Step Standard Unit Cost - used when
sticntrc.cost_method="S"
std_cost_wn decimal(11,4) Total Standard Cost - one of the following calculations:
1. When cost element is for labor,
    std_unit_cost_wn * (worout.std_sethr_wr +
                       (worout.std_runhr_unit_wr *
                        wosumm.cur_order_qty_ws))
2. When cost element is for overhead,
    std_unit_cost_wn * (worout.std_sethr_wr +
                       (worout.std_machr_unit_wr *
                        wosumm.cur_order_qty_ws))
2. When cost element is for outside process,
    std_unit_cost_wn * worout.outs_unit_cost_wr
act_cost_wn decimal(11,4) Total actual cost reported
rwk_cost_wn decimal(11,4) Total actual rework cost reported

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costelement Cost Element Master

Description - one row for each cost element defined within an organization. Items can be setup in Standard Costing to be composed of one or more cost elements, usually divided into material elements for cost (stock and non-stock), labor, overhead, and outside process. Pre-defined cost elements for each of these are included in the base system, but additional user-defined costs can be created. When a production order is created, the above cost elements are used to populate rows in tables wosummce, wocompce, and woroutce. assigned cost NOTE: if Standard Costing is not used, a production order will automatically be

elements of:

- MATERIAL - Stock Material
- NON-STOCK MATERIAL - Non-Stock Material
- LABOR - Labor
- OVERHEAD - Overhead
- OUTSIDE - Outside Process

Column

Description

element_ce char(20)	Cost Element
desc_ce char(40)	Description
cost_basis_ce char(1)	Cost Basis. One of the following values:
cost_driver_ce char(2)	Cost Driver. One of the following values:
unit_cost_dflt_ce decimal(11,4)	Not in use